

Process Filtration From pure to sterile LifeTec™ (P)-SRF X



MAIN FEATURES & BENEFITS

- Developed for the sterile filtration of air and gases under extreme application and sterilization conditions
- High retention rate (bacteria, viruses and particles) down to 3 nm (nanometers) to ensure product and process integrity
- High temperature and mechanical resistance for outstanding performance, minimizes production down time and maintenance costs
- Suitable for extreme sterilization, using VPHP and ozone - this leads to reduced total cost of ownership

PRODUCT DESCRIPTION

The LifeTec™ (P)-SRF X filter element is a sterile grade, pleated high performance PTFE filter element with inner and outer liners and end caps made from stainless steel. The retention rate is $\geq 99.9999998\%$ related to $0.2\mu\text{m}$ and $\geq 99.999999\%$ related to $0.02\mu\text{m}$. The retention for nano-sized particles (3nm) is equal to or larger than 99.99998%, which was verified according to SEMI F38-0699.

The PTFE filter medium is inherently hydrophobic with a highly porous membrane structure. The LifeTec™ (P)-SRF X was developed for extreme sterile filtration of compressed air and other process gases. The filter element fulfils the high requirements in food and beverage (dairies, food processing, soft drinks) and pharmaceutical industries and works reliable even under extreme operating conditions.

The depth filter medium is non-fiber releasing and complies with the FDA requirements (Food and Drug Administration 21 CFR 211.72 latest edition) and (EC) No. 1935/2004 for indirect food contact use.

The sturdy stainless steel construction permits more than 250 possible sterilization cycles at specified conditions and withstands high differential pressures in both flow directions. LifeTec™ (P)-SRF X sterile filter elements ensure a safe and reproducible production.

INDUSTRIES



- Dairies



- Food



- Breweries



- Pharmaceutical



- Chemical

PRODUCT SPECIFICATIONS

Features	Specifications
Retention rate	$\geq 99.9999998\%$ at $0.2\ \mu\text{m}$ $\geq 99.999999\%$ at $0.02\ \mu\text{m}$ $\geq 99.99998\%$ at $0.003\ \mu\text{m}$ (acc. to SEMI F38-0699)
Filtration surface	$0.5\ \text{m}^2$ per 10" element (254 mm) For other element sizes see correction factor CF in section "Available end cap configurations"
Operating Temperature	-20°C (-4°F) to $+200^\circ\text{C}$ ($+392^\circ\text{F}$), at dry conditions
Maximum differential pressure	5 bar (73 psid) for -20°C (-4°F) up to $+200^\circ\text{C}$ (392°F), independent of the system pressure or flow direction
Typical compressed air service life time	12 months
Sterilisation cycles*	121°C (250°F) saturated steam: >250 cycles (30 minutes) 131°C (270°F) saturated steam: >250 cycles (20 minutes) 141°C (290°F) saturated steam: >250 cycles (10 minutes) Independent of flow direction; forward and reversed steam flow possible
VPHP suitable	130°C @ $> 5000\ \text{ppm H}_2\text{O}_2$ > 50 hours

* Figures are based on lab tests to evaluate steaming resistance. Filter elements need to be checked in actual use. Contact Donaldson for recommended autoclaving / steaming procedures.

APPLICATIONS

The pleated sterile membrane filter LifeTec™ (P)-SRF X is designed and developed for the following applications:

Filtration of air and gases

- Compressed Air
- Carbon Dioxide
- Fermentation Air
- Technical Gases

QUALITY ASSURANCE

All products have been inspected and released by quality assurance as having met the following requirements:

- All filters are fabricated without the use of chemical additives.
- All sterile filters are integrity tested according to ASTM D 2986-91 and EN 1822 to verify compliance with established quality and design specifications and to assure consistent and reliable performance
- A test certificate (3.1) according to DIN EN 10204 is available upon request.

MATERIAL DECLARATION (US & EU)

All components of the LifeTec™ (P)-SRF X filter cartridge are FDA listed for food contact use in the Code of Federal Regulations (CFR), Title 21. Donaldson Filtration Deutschland GmbH confirms that all materials used for the LifeTec™ (P)-SRF X elements meet regulatory and legislative requirements and guidelines for indirect food contact as detailed in European Regulation (EC) Number 1935/2004. These articles are intended for indirect food use in filtration of gases, therefore migration testing has been limited to an atmospheric and watery environment.

Filter materials		CFR Title 21
End caps	Stainless steel 1.4301	211.65
Inner and outer liner	Stainless steel 1.4301	211.65
Filter medium	PTFE	177.1550
Support medium	PTFE	177.1550
Support layer	Stainless steel 1.4301	211.65
Pre-Filter	Borosilicate	177.2420
Potting material	Silicone	177.2600
O-rings	Silicone	177.2600
Alternative O-rings	EPDM	177.2600
	FEP over silicone	177.1550
	FEP over viton	177.1550

RETENTION OF MIKROORGANISMS

The LifeTec™ (P)-SRF X sterile filter elements were challenged with a specified bacteria and phage aerosol for a defined time. Down stream analysis of the filtered air was done using impactor or impinger.

$$LRV = \log_{10} \left(\frac{\text{Number of organisms in challenge}}{\text{Number of organisms in filtrate}} \right)$$

- **Brevundimonas Diminuta ($\geq 0.2 \mu\text{m}$):**
LRV > 9
- **MS2 Coliphagen ($\geq 0.02 \mu\text{m}$):**
LRV > 8

FLOW CHARACTERISTICS

Type LifeTec™ (P)-SRF X		Flow at 7 barg [m³/h]	
housing	element	nominal*	maximum
0006	03/10	60	90
0009	04/10	90	120
0012	04/20	120	180
0018	05/20	180	270
0027	05/25	270	360
0036	07/25	360	480
0048	07/30	480	720
0072	10/30	720	1080
0108	15/30	1080	1440
0144	20/30	1440	1920
0192	30/30	1920	2280
0288	30/50	1920	2280

*The given nominal flow rate in the table represents 100 % nominal air flow in the diagram.

Pressure [barg]	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Correction Factor [-]	0.13	0.25	0.38	0.50	0.63	0.75	0.88	1.00	1.13	1.25	1.38	1.50	1.63	1.75	1.88	2.00	2.13

Nominal and maximum flow for other pressures can be calculated with the above correction factors.

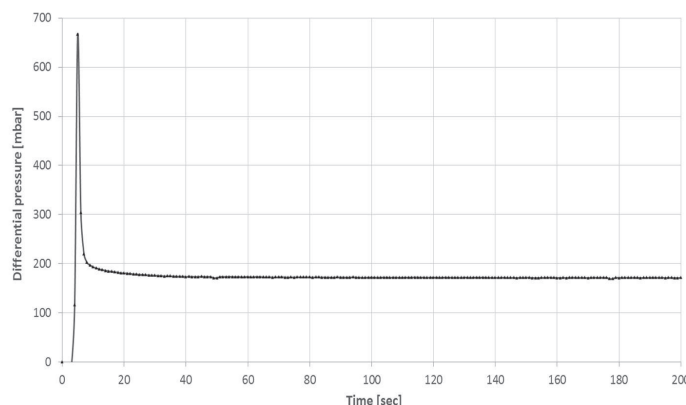
$$\dot{V}_{corrected} = \frac{\dot{V}_{nominal}}{\text{Correction Factor}}$$

DE-WETTING CHARACTERISTICS

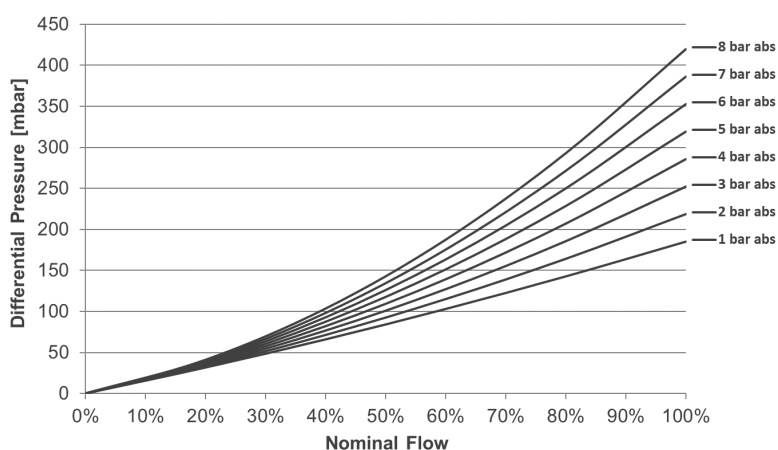
De-wetting characteristic of a LifeTec™ (P)-SRF X 10/3 after steaming at 1 barg (121°C) for 30 minutes.

Flow is 140 Nm³/h at 2 bar absolute.

Normal operating conditions are reached after several seconds.



Nominal flow of a 10" P-SRF X element - air at 20°C



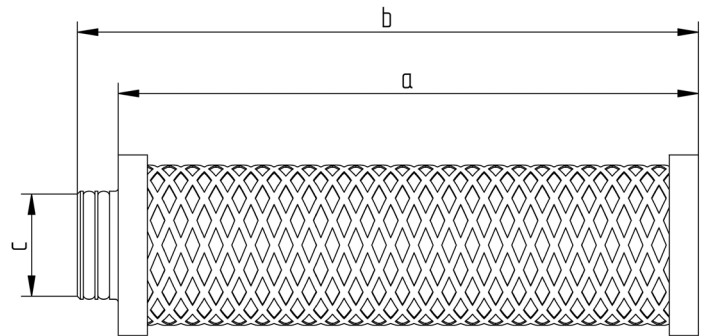
AVAILABLE END CAP CONFIGURATIONS

Dimensions uf-plug connection

Size	a		b		c*		CF**
	mm	inch	mm	inch	mm	inch	
03/10	76	2.99	87	3.42	30	1.18	0.15
04/10	104	4.09	118	4.64	30	1.18	0.20
04/20	104	4.09	118	4.64	37	1.46	0.20
05/20	128	5.04	142	5.59	37	1.46	0.25
05/25	128	5.04	142	5.59	37	1.46	0.34
07/25	180	7.08	194	7.64	37	1.46	0.49
05/30	128	5.04	142	5.59	61	2.40	0.49
07/30	180	7.08	196	7.71	61	2.40	0.70
10/30	254	10	270	10.63	61	2.40	1.00
15/30	381	15	397	15.63	61	2.40	1.51
20/30	510	20	526	20.63	61	2.40	2.02
30/30	764	30	780	30.63	61	2.40	3.03

* Uf-plug connection with double-o-ring

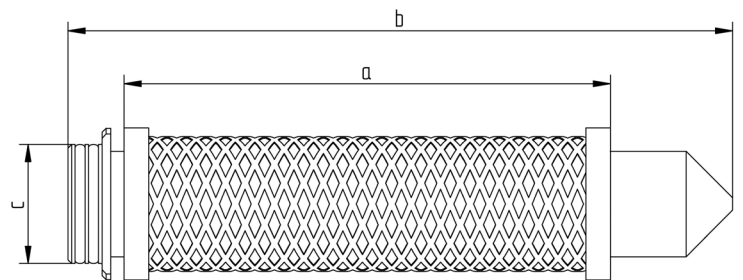
** Correction factor filtration surface



Dimensions Code 7 connection

Size	a		b		c	
	mm	inch	mm	inch	mm	inch
5"	125	4.92	190	7.48	56,5	2.22
10"	250	9.84	315	12.40	56,5	2.22
20"	500	19.68	585	22.24	56,5	2.22
30"	750	29.53	815	32.08	56,5	2.22

CODE 7: 2 x 226 o-rings, bayonet 2 locking tabs, locating fin



Other end cap configurations on request

- For more information, please contact your Donaldson Sales Engineer and visit our website at www.donaldson.com!